



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

650.0401

Job Sheet 197385



Part No: 650.0401

Job Qty: 5 pcs

Part Name: Pureair Fairing Assembly



Part Weight: 0 lbs

Job Created: 7/5/19

Due Date: 10/28/19

Type: Stock

Note: DWG REV D Rev.D

Ship Via:

Status: New

Priority: Medium

Job Tracking No:

Created By: Patrick Lussier

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
110	Purchasing	5 pcs	10/28/19	10/28/19	0.00	0.00	Purchasing - 1		NE NOV 04 2019
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	5 pcs	10/28/19	10/28/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		NE NOV 04 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S229245



Part: 650.0401

Job No: 197385

Serial No/Batch: S229245

Revision:

Inspector:

Exp Date:

Instructions:

Date: 11/04/19

Plex 7/5/19 11:03 AM dart.lussier.patrick

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
130 QC 6	5 pcs	10/28/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	DAS 81
				QC 6 - 40	9-89
				QC 6 - 81	NOV 13 2019
140 Packaging 3-1 - Stock - B4B	5 pcs	10/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS 78
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	NOV 28 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	5 pcs	10/28/19	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	NOV 7 8 2019

Part Op 110 - Purchasing - Issue P/O: H504927 Description: 650.0401 Supplier: FDC Certification of Conformity and process
 Descriptions: sheet from FDC is required.

120 - Receive & Inspect for Damage & Mat'l Certs - Ensure Certificate of Conformity & Process Sheet are attached

130 - QC6- All purchased or subcontracted products - Inspect as per Dwg 650.0401 Audit process sheet.

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

x5 *hms* 03 July 2019

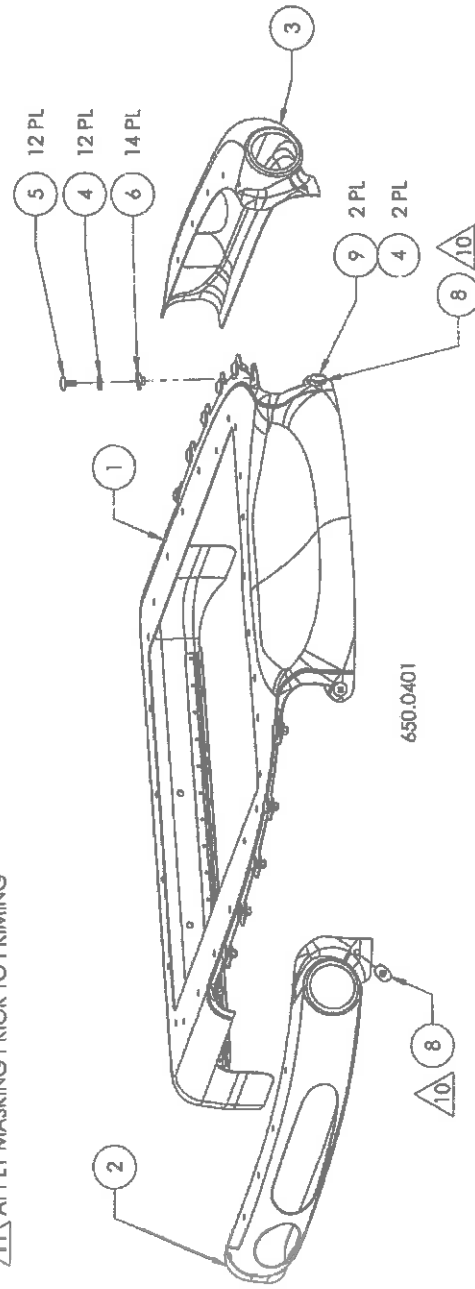
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
650.0401P	AS350 Eaps Fairing Assembly	5 pcs (1 ea)	110-Purchasing	S-229244
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	650.0401P	5	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/5/19 11:03 AM dart.lussier.patrick

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. NO PART OF THIS DRAWING IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES & ASSOCIATES.

NOTES:

1. IDENTIFY IAW MPP 120
2. MANUFACTURE IAW MPP 145
3. PART DIMENSIONS CONTROLLED BY 3D CAD MODEL
F/N 1 CONTROLLED BY "650.0410 FAIRING.SLDPRT", LAST MODIFIED: 7/24/13
F/N 2 CONTROLLED BY "650.0411 RIGHT EJECTOR COVER.SLDPRT", LAST MODIFIED: 7/24/13
F/N 3 CONTROLLED BY "650.0412 LEFT EJECTOR COVER.SLDPRT", LAST MODIFIED: 7/17/13
4. MATERIAL: GREY EPOXY SURFACE VEIL (AX-2140-50")
5. MATERIAL: COPPER LIGHTNING STRIKE PROTECTION 3CU-125A (05-02632)
6. MATERIAL: CARBON FIBER PREPREG
CARBON FIBER: ALDILA PREPREG SYSTEM 3K 2X2-FR250B-204/40-50"
7. CURE TEMPERATURE: 260 °F FOR 4 HOURS. SEE DRAWING DETAILS ON SHEET 3 FOR LAYUP SCHEDULE
8. PRIME IAW MIL-PRF-85582, 5 MIL MAX. MASK NUTPLATE THREADS
9. MATERIAL: POLYCARBONATE
10. ATTACH F/N 8 TO F/N 2 OR 3 USING PLASTIC WELDER FROM VENDOR DEVCON
11. APPLY MASKING PRIOR TO PRIMING



REV.	DESCRIPTION	DATE	BY	CHKD.
1	INITIAL RELEASE	07/25/13	J. L. JONES	J. L. JONES
2	REVISION 10/15/13	10/15/13	J. L. JONES	J. L. JONES
3	REVISION 10/15/13	10/15/13	J. L. JONES	J. L. JONES
4	REVISION 10/15/13	10/15/13	J. L. JONES	J. L. JONES
5	REVISION 10/15/13	10/15/13	J. L. JONES	J. L. JONES

QTY	F/N	P/N	DESCRIPTION	MATL	SPEC.
1	12				
1	11				
2	9	601.3803	SCREW	LN9038-05-16	
2	8	650.0415	SPACER		
14	6	601.3802	CLIP BOND, NUTPLATE	CB601-GRSM-1P	
12	5	601.3801	SCREW	LN9038-05-14	
14	4	601.3800	WASHER	BS4320-A5	
1	3	650.0412	LEFT EJECTOR COVER		
1	2	650.0411	RIGHT EJECTOR COVER		
1	1	650.0410	FAIRING		
1	1	650.0401	AS350 EAPS FAIRING ASSY		

PARTS LIST	
QTY	DESCRIPTION
1	AS350 EAPS FAIRING ASSY
APICAL INDUSTRIES	
2008 TEMPLE HEIGHTS DR.	
OCEANSIDE, CA. 92056-3512 (760)724-5300	
AS350 EAPS FAIRING ASSY	
REV.	DATE
1	07/25/13
2	10/15/13
3	10/15/13
4	10/15/13
5	10/15/13
SCALE: NONE	
1 SHEET OF 4	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043927



Supplier: FDC002-VU
FDC Composites Inc.
45 Chemin de L'Aéroport, Local 26
St. Jean Sur Richelieu
QC
J3B 7B5 Canada
Phone: 450-357-1344 Ext 303
Fax: 450-357-1194

PO No: POHB043927

PO Date: 7/5/19

Due Date: 9/30/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
2	197385	650.0401P				AS350 Eaps Fairing Assembly	Firmed	-	11/5/19	3 pcs	0 pcs	3 pcs	\$2,270.00/pcs	\$6,810.00
							X3						NOV 04 2019	
3	197386	650.0401P				AS350 Eaps Fairing Assembly	Firmed	-	11/25/19	5 pcs	0 pcs	5 pcs	\$2,270.00/pcs	\$11,350.00
4	197387	650.0401P				AS350 Eaps Fairing Assembly	Firmed	-	12/20/19	5 pcs	0 pcs	5 pcs	\$2,270.00/pcs	\$11,350.00
5	202811	650.0401P				AS350 Eaps Fairing Assembly	Firmed	-	11/8/19	2 pcs	0 pcs	2 pcs	\$2,270.00/pcs	\$4,540.00
													Grand Total: \$34,050.00	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043927



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/4/19 11:43 AM Dart.Guerin.Kimberley

②

PN : 650.0410.Rev.D
Eaps Fairing
SN: DAE009-119
Lot : 2019-09-16

②

PN : 650.0412.Rev.D
Ejector L/H
SN: DAE011-126
Lot : 2019-10-17

②

PN : 650.0411.Rev.D
Ejector R/H
SN: DAE010-122
Lot : 2019-10-09

②

PN : 650.0410.Rev.D
Eaps Fairing
SN: DAE009-122
Lot : 2019-10-16

②

PN : 650.0411.Rev.D
Ejector R/H
SN: DAE010-124
Lot : 2019-10-17

②

PN : 650.0412.Rev.D
Ejector L/H
SN: DAE011-125
Lot : 2019-10-10

②

PN : 650.0412.Rev.D
Ejector L/H
SN: DAE011-123
Lot : 2019-09-19

②

PN : 650.0411.Rev.D
Ejector R/H
SN: DAE010-125
Lot : 2019-10-24

②

PN : 650.0410.Rev.D
Eaps Fairing
SN: DAE009-121
Lot : 2019-10-10



©The information in this document is FDC (FDC Composites Inc.) Proprietary Information and is disclosed in confidence. If you are not the intended recipient you are hereby notified that any disclosure, copying, distribution or use of any of the information contained in or attached to this transmission is STRICTLY PROHIBITED.

CERTIFICATE OF CONFORMITY

Customer Name: Dart Aerospace.

Customer P/O Number: HB043927

Revision: NC

<u>PO Item</u>	<u>Qty</u>	<u>Part number ID</u>	<u>Description</u>	<u>Dwg number Assy</u>	<u>FDC ID</u>	<u>Lot</u>
2	3	650.0401P	AS350 Eaps Fairing assembly	650.0400 Rev D	DAE009-119 DAE010-122 DAE011-126 DAE009-121 DAE010-125 DAE011-123 DAE009-122 DAE010-124 DAE011-125	2019-09-16 2019-10-09 2019-10-17 2019-10-10 2019-10-24 2019-09-19 2019-10-16 2019-10-17 2019-10-10

I hereby certify that the workmanship, material and the processes used in the manufacture of the above part(s) supplied are in accordance with the requirements of the applicable Purchase Order.

Signature: Marjorie Geoffrion
Marjorie Geoffrion, Quality Inspector

Date: 2019-10-31

FDC Composites inc.

45 chemin de l'Aéroport

Suite 26

Saint-Jean-sur-Richelieu, Québec J3B 7B5

Canada

Packing Slip

Packing Slip No.:

10361

Date:

2019-10-31

Page:

1

Sold to:	Ship to:
DAE-USD Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 Canada	DAE-USD Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 Canada
Order No.: HB043927	Sold By:
Shipped By:	Ship Date: 2019-11-01
Tracking No.:	

Item No.	Unit	Description	Quantity
DAE008	Chaque	AS350 EAPS Fairing Assembly PO Item: HB043927/2 FDC ID: DAE009-119 2019-09-16 FDC ID: DAE010-122 2019-10-09 FDC ID: DAE011-126 2019-10-17 FDC ID: DAE009-121 2019-10-10 FDC ID: DAE010-125 2019-10-24 FDC ID: DAE011-123 2019-09-19 FDC ID: DAE009-122 2019-10-16 FDC ID: DAE010-124 2019-10-17 FDC ID: DAE011-125 2019-10-10	3
Comment:			

RECEIVED
NOV 04 2019
DART AEROSPACE LTD.